



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3272-1
Job Sheet 171554



Part No: D3272-1

Job Qty: 10 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/6/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/5/18	0.00	0.00	Start Up Large Fab-4		D.M.L 13-2-4
100	Large Fab	10 pcs		2/6/18	0.00	4.65	Large Fab 8		D.M.L 18-2-5
110	QC	10 pcs		2/6/18	0.00	0.00	QC5		CPC
120	Packaging	10 pcs		2/6/18	0.00	0.00	Packaging3 Large Fab		SL
130	QC21-SA	10 Ea		2/6/18	0.00	0.00	QC21		D.M.L 21 FEB 06 2018

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg
Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Deburr
120 - LOCATION: WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	10 Ea (1 ea)	90-Start up Operation	F162484-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	10	40	0

Part Specifications

Specifications could not be found.

Plex 2/2/18 2:32 PM dart.leroux.jason

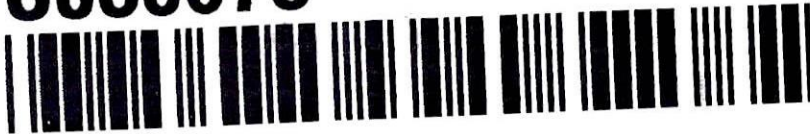
Master Unit 000463



Job No 171554

DART
AEROSPACE

S038673



Step

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PART NO: D3272-1
Original Serial #: S038673
Revision:
Operation: Start up Operation
Change No:

02/04/18
Job No: 171554